



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0259.001

DVS ZERT hereby certifies that the company

IFE-CR, a.s
Evropská 839
664 42 Modrice
CZECH REPUBLIC

has furnished proof to fulfil
the scope of welding according to

EN 15085-2 certification level CL1

in the extent mentioned on the reverse side.

validity: 08.08.2016 until 07.08.2019

Düsseldorf, 11.07.2016
Place and date of issue

Dipl.-Ing. Flegl
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	23, 24	t = 2 - 6 mm	BW
	23, 24	t = 3 - 6 mm	FW
141	23	t = 2 - 20 mm	BW, FW (t = 2,0 - 6,0 mm)
	24	t = 2 - 6 mm	BW, FW (t = 3,0 - 6,0 mm)

Area of Application:

- new construction of assemblies and components for rail vehicles, e.g. entrance systems and aluminium frames for dorr leaves

Responsible Welding Coordinator(s):

Dipl.-Ing. Vratislav Chaloupka (IWE) born: 10.11.1981

Deputy with equal rights:

Petr Uttendorfsky (IWE) born: 30.10.1984

Representative:

Lukás Kacor (IWS) born: 19.07.1986
 Michal Kosmák (EWT) born: 11.10.1987
 Dipl.-Ing. Radka Nachvátalová (IWS) born: 27.08.1987
 Michal Rezník (IWS) born: 10.10.1984
 Antonin Samohyl (IWS) born: 13.07.1977
 Jíří Sebetovsky (IWS) born: 18.12.1969
 Ladislav Zemánek (IWS) born: 30.04.1978

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-2 and ISO 14732 for Mr. Dipl.-Ing. Vratislav Chaloupka (IWE) and Mr. Dipl.-Ing. Petr Uttendorfsky (IWE) exist.

registration ON EN15085:

DVSZERT/15085/CL1/259/0/16

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.